

# RATD

type



FLAMEPROOF EX D • INCREASED SAFETY EX E • FOR INDOOR & OUTDOOR APPLICATIONS  
FOR ARMoured CABLES • INNER AND OUTER SEALING



## 1 Cable glands RATD type (code: RATD)

The sealing ring blocks the cable on the under armour diameter. The addition of the sealing ring on the outer sheath guarantees a complete protection of the cable armour. The addition of the trumpet protects the cable against abrasion. Cable glands EMC tested by triaxial method, according to IEC 62153-4-3, IEC 62153-4-4 standards. Metric cable glands are made according to EN 62444 standard. Maintenance and installation operations and product selection must be done in accordance with IEC EN 60079-14 and 17 standards.

**Application fields** Surface - Group II • Mines - Group I

### Approvals / Certifications

ATEX INERIS 06 ATEX 0014X  
IEC Ex: IEC Ex INE 10.0010X  
EAC: RU C-IT. AЯ 45.B.00909  
Type examination certificate: INERIS 17 ATEX 3009X (Ex nR IIC Gc)

### Protection type

Ex db IIC • Ex eb II (gas) • Ex tb IIIC (dusts) • Ex db I • Ex eb I (mines)

### EPL (Equipment protection level)

**Zone 1-2:** Mb mines • Gb, Gc gas  
**Zone 21-22:** Db Dc combustible dusts

### Execution

Ex db IIC • Ex eb II • Ex tb IIIC • Ex db I • Ex eb I Db  
according to  
**ATEX:** EN 60079-0:2012 • EN 60079-1:2014 • EN 60079-7:2015 • EN 60079-31:2014 • EN 60529:1991  
**IEC Ex:** IEC 60079-0:2011 • IEC 60079-1:2014 • IEC 60079-7:2015 • IEC 60079-15:2010 • IEC 60079-31:2013 • IEC 60529:1989

## 5 Ambient temperatures in services: sealing washers materials

EPDM seals -40°C ÷ + 100°C (code: EP)  
Silicone seals -65°C ÷ + 220°C (code: SI)

### Cable type

Armoured: Single armoured cable SWA, Aluminium wire armoured cable AWA, Aluminium strip armoured ASA. Single wire braided cable SWB, Steel tape armoured cable STA, Pliable wire armoured cable PWA. Screened flexible wire braided cable CY-SY  
**Reduced cone available for SWA armoured cables.**

## 6 Available materials

Brass (code: OT) • Nickel-plated brass (code: ON)  
AISI316L Stainless steel (code: S6) • Aluminium (code: AL)  
AVP Steel (code: AVP)

### Available threads

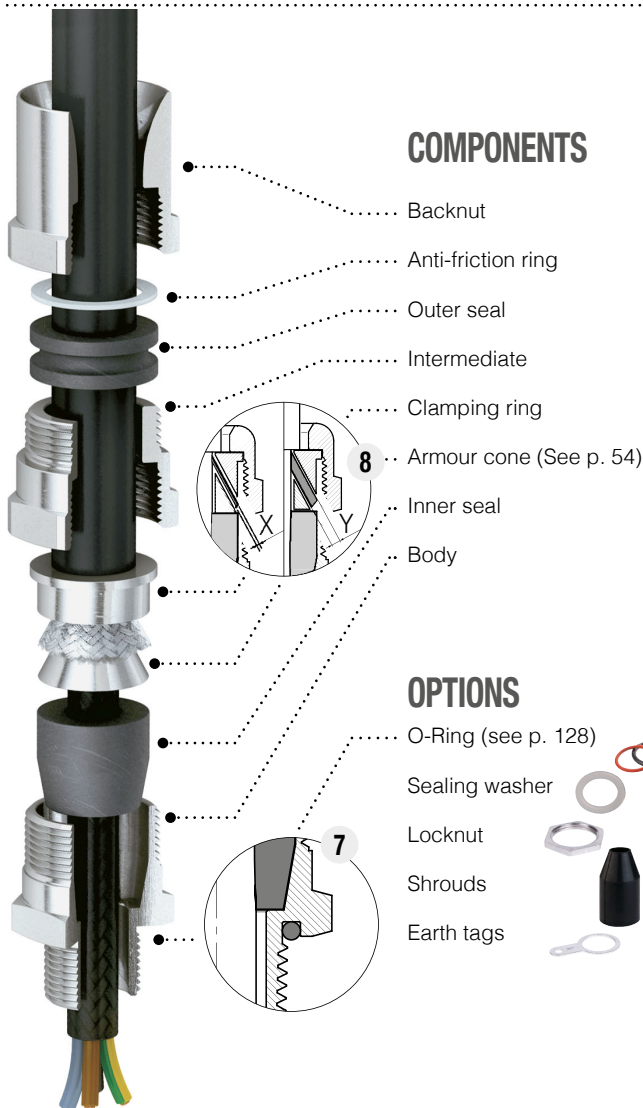
ISO 262 Metrical • ISO 228 • DIN 40430 Pg  
ANSI B1.20.1 NPT • EN 10226 Gk (only for ATEX)

### Degree of protection

The cable glands degree of protection is IP66 or IP66/68, 30-meters depth for 7 days according to the IEC EN 60529 standard; the degree of protection IP 68 is obtained by using flat sealing rings on cable glands with cylindrical threads. Without gaskets, the degree of protection is IP 66. If the cable glands with cylindrical or tapered threads are screwed on the threaded hole of an apparatus, in order to guarantee an IP66 or IP66/68 degree of protection, threaded parts must be sealed with Loctite or similar. In order to maintain the IPX8 degree of protection, the cable entry shall be fitted on enclosure which satisfies an immersion test under 30 meters of water during 7 days. Metric cable glands are made in accordance to EN 62444 Standard.

## 0 Kit version (code: KIT)

Includes cable glands and the requested complete series of the rubber seals accompanying the size.



## COMPONENTS

- Backnut
- Anti-friction ring
- Outer seal
- Intermediate
- Clamping ring
- 8 Armour cone (See p. 54)
- Inner seal
- Body

## OPTIONS

- O-Ring (see p. 128)
- Sealing washer
- Locknut
- Shrouds
- Earth tags

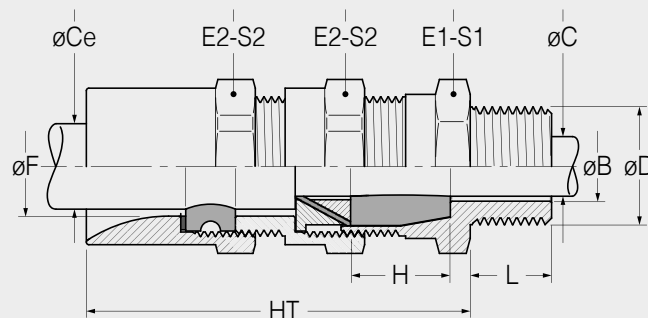
## EXAMPLE CODE

See page 56

## TECHNICAL DRAWING

0 ..... 1 ..... 2 ..... 3 ..... 3E ..... 4 ..... 5 ..... 6 ..... 7 ..... 8 .....

<b>KIT</b>	<b>RATD.</b>	<b>25.</b>	<b>13.</b>	<b>24.</b>	<b>N25.</b>	<b>EP.</b>	<b>ON.</b>	<b>OR.</b>	<b>BS</b>
Optional code	Type	Size	Ø C Max	Ø C Max	Thread code	Seals material code	Material code	Optional code	Optional code
Kit series			Inner seal (10,5 ÷ 13)	Outer seal (19 ÷ 24)	See tab. page 57	EP-SI	OT-ON-S6 AL-AVP	O-Ring	Reduced cone



2 SIZE	3 Ø C Min - Max Inner seal	3E Ø Ce Min - Max Outer seal	8 ARMOUR RANGE		4 Ø D - THREADS					DIMENSIONS							
			Standard cone X*	Reduced cone Y**	Cylindrical			Tapered		Weight	F	HT	H	E1	S1	E2	S2
ISO 262	ISO 228	DIN 40430	NPT	EN 10226													
16 (EP)	4 ÷ 7	5 ÷ 10	0 ÷ 0,5	0,5 ÷ 0,75	M12x1,5	1 / 4"	Pg7	1 / 4"	1 / 4"	126	16	71	20	24	26	24	26
	<b>M16x1,5</b>				<b>3 / 8"</b>	Pg9	<b>3 / 8"</b>	<b>3 / 8"</b>									
16 (SI)	4 ÷ 6	10 ÷ 15	0 ÷ 0,5	0,5 ÷ 0,75	M20x1,5	1 / 2"	Pg11	1 / 2"	1 / 2"	228	20	76	20	30	33	32	35
	<b>M20x1,5</b>				<b>3 / 4"</b>	Pg13,5	<b>3 / 4"</b>	<b>3 / 4"</b>									
20	5,5 ÷ 8	14 ÷ 19	0 ÷ 0,5	0,5 ÷ 1,25	M16x1,5	1 / 2"	Pg11	1 / 2"	1 / 2"	264	25	76	20	35	38	36	39
	<b>M20x1,5</b>				<b>3 / 4"</b>	Pg16	<b>3 / 4"</b>	<b>3 / 4"</b>									
25	8 ÷ 10,5	19 ÷ 24	0 ÷ 0,5	0,5 ÷ 1,25	M20x1,5	3 / 4"	Pg21	3 / 4"	3 / 4"	484	32	93	25	42	47	45	49
	<b>M25x1,5</b>				<b>1"</b>	Pg29	<b>1"</b>	<b>1"</b>									
32	13 ÷ 15,5	25 ÷ 31	0 ÷ 1	1 ÷ 1,6	M25x1,5	1"	Pg21	1"	1"	576	38	93	25	48	53	50	55
	<b>M32x1,5</b>				<b>1"</b>	Pg29	<b>1"</b>	<b>1"</b>									
40	21 ÷ 24	31 ÷ 37	0 ÷ 1	1 ÷ 1,6	M40x1,5	1" 1/4	Pg29	1" 1/4	1" 1/4	730	44	93	25	55	60	57	62
	<b>M40x1,5</b>				<b>1" 1/4</b>	Pg36	<b>1" 1/2</b>	<b>1" 1/2</b>									
50	24 ÷ 27	36 ÷ 43	0 ÷ 1	1 ÷ 2	M40x1,5	1" 1/2	Pg36	1" 1/2	1" 1/2	961	54	93	25	68	74	67	73
	<b>M50x1,5</b>				<b>2"</b>	Pg42	<b>2"</b>	<b>2"</b>									
63	36 ÷ 39	47 ÷ 53	0 ÷ 1	1 ÷ 2	M50x1,5	2"	Pg42	2"	2"	1392	65	100	25	80	86	80	88
	<b>M63 x 1,5</b>				<b>2"</b>	Pg48	<b>2"</b>	<b>2"</b>									
75	45 ÷ 48	52 ÷ 64	0 ÷ 1	1 ÷ 2	M63x1,5	2" 1/2	Pg48	2" 1/2	2" 1/2	3026	74	127	30	100	107	100	107
	<b>M75x1,5</b>				<b>2" 1/2</b>	Pg48	<b>2" 1/2</b>	<b>2" 1/2</b>									
90a	54 ÷ 58	64 ÷ 72	0 ÷ 2	2 ÷ 2,5	M75x1,5	3"	/	3"	3"	2432	80						
90b	58 ÷ 62	70 ÷ 78															
	60 ÷ 64																
	64 ÷ 68																

• Standard Threads in bold • Dimensions are in millimeters • Weight in grams (gr) of brass version

• Inside the size, the external rubber seals may be matched with any interior rubber seals, compatible with the cable size. (See on page 57)

\* Standard cone X: Suitable for all approved armour cables except SWA cables \*\* 8 Reduced cone Y: Suitable for SWA cables (code: BS)